

Topic – XP head tube installation tool

This Technical Bulletin shows how to make a handy tool using standard plumbing components that can be found at any hardware or home improvement store. The tool provides leverage to stretch the top fitting of the replacement tubing element in place. Note: The fitting on the replacement tubing element with the compression nut removed is $\frac{1}{4}$ " NPT.

1. Purchase the components in the diagram below.
2. Assemble the parts hand tightening them until snug.
3. Remove the compression nut on the tubing element.
4. Thread the tool onto the male thread of the tubing element.
5. Use the tool to stretch the tubing and position the fitting in the groove.

Thread the tool onto the top fitting to provide extra control and leverage while pulling the fitting into place. **Important: Use care not to cross thread or damage the fitting.**

